

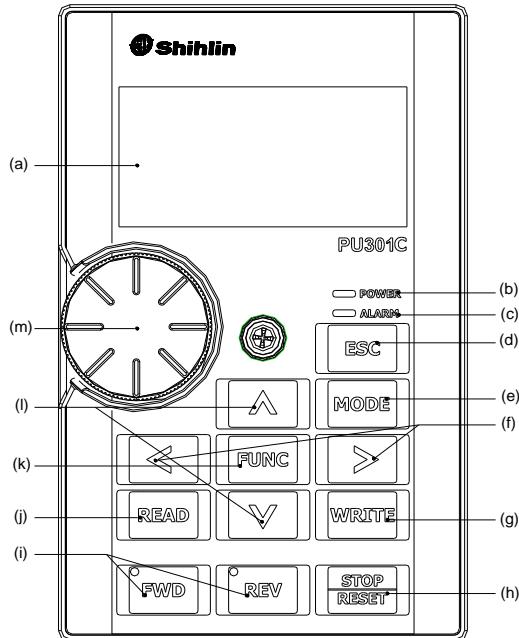
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1 / COMPONENT NAME OF OPERATION PANEL (PU301C)

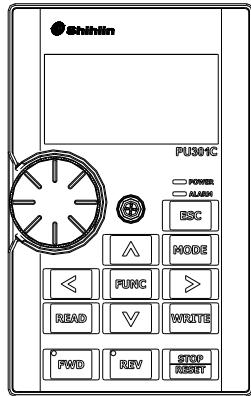
1.1 Component name of PU301C



NO.	Operation parts	Name	Content
(a)	LCD screen	LCD screen	Display menu, frequency, parameter number, parameter name and parameter value, etc.
(b)	POWER	Indicating lamp of power	Light up when the panel powers on.
(c)	ALARM	Indicating lamp of alarm	Light up when the inverter alarm happens.
(d)	ESC	ESC button	Escape from the current interface.
(e)	MODE	MODE button	Switch the panel mode.
(f)	< >	Left button, Right button	When setting value digit, choose the target digit.
(g)	WRITE	WRITE button	Write parameter value, frequency, etc.
(h)	STOP RESET	STOP/RESET button	Stop run command. Reset the inverter when the inverter alarm happens.
(i)	° FWD ° REV	FWD button, REV button	FWD: Forward rotation is activated, and LED power is on. REV: Reverse rotation is activated, and LED power is on.
(j)	READ	READ button	Read the parameter. Enter into the next menu.
(k)	FUNC	FUNC button	Enter into the main menu.
(l)	^ V	UP button, DOWN button	UP: Increase the value. Switch the option. DOWN: Decrease the value. Switch the option.
(m)	M Setting dial	M Setting dial	The function of clockwise rotation equals to UP button. The function of anticlockwise rotation equals to DOWN button.

1 / COMPONENT NAME OF OPERATION PANEL (PU301C)

1.2 PU301C appearance

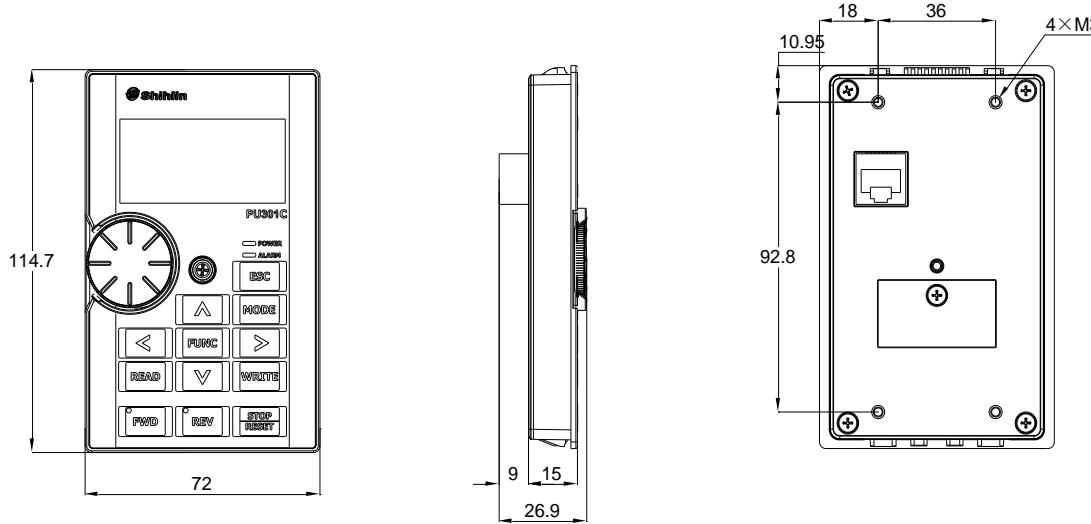


Ordering code:

NO.	Type	Name	Ordering Code
1	PU301C	LCD parameter unit	SNKPU301C

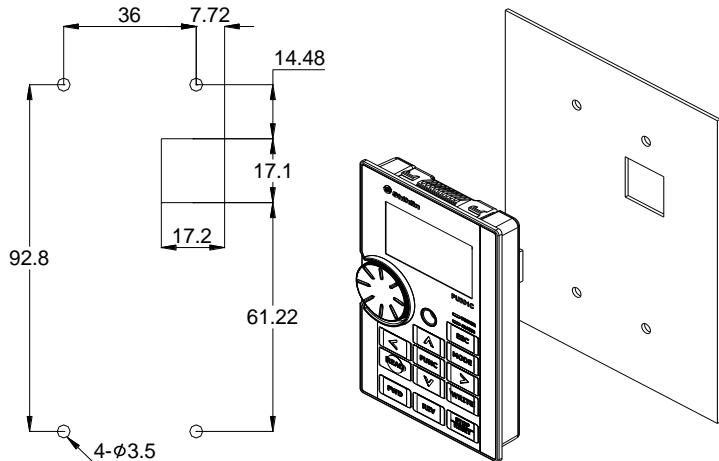
1.3 PU301C dimensions

<Outline drawing>



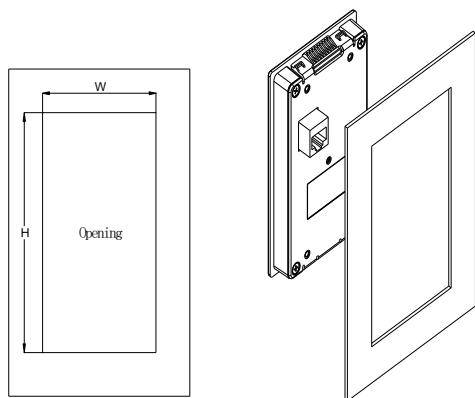
1.4 Panel mounting cutout dimension

1 / COMPONENT NAME OF OPERATION PANEL (PU301C)



1.5 Flange mounting cutout dimension

<Dimensional drawing of opening of fastener mounting panel>



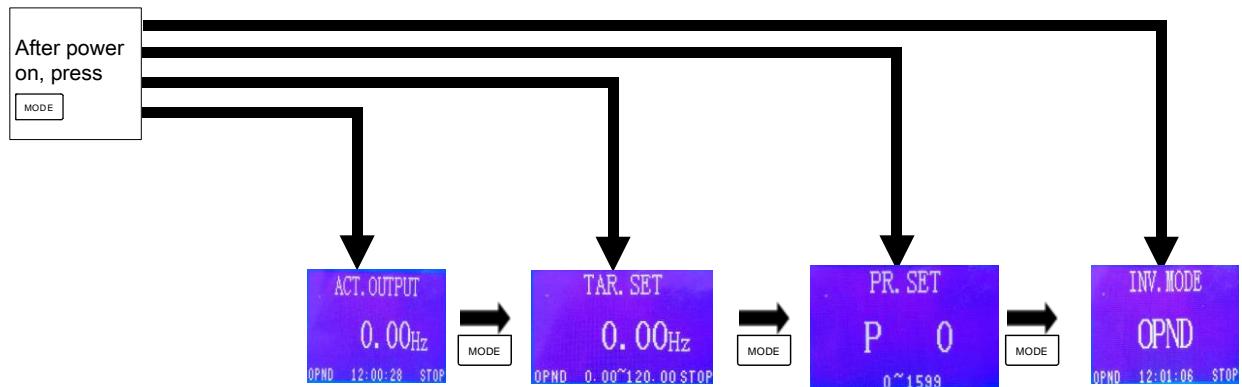
Panel thickness	1.2mm	1.6mm	2.0mm
W	66.4		
H	110.2	111.3	112.5

*Allowable error: $\pm 0.15\text{mm}$

*If customer cutout accuracy cannot meet the allowable error, please purchase SMK301 (Snap Mounting Kit) for installation.

2 / FUNCTIONS

Use the MODE button to switch the main screen.

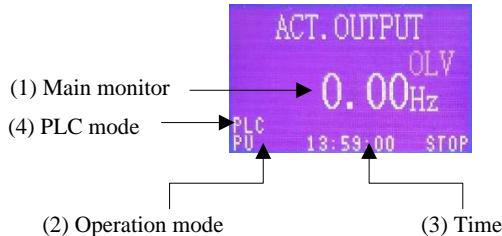


2 / FUNCTIONS

2.1 Switch of the Monitor Screen

2.1.1 Monitor function

Two types of monitor screen: 1. Display one group 2. Display three groups
(Note: Please refer to 3.2.1 Monitor setting for the switch of one group and three groups)



(1) Main monitor

H2 : Combined mode 2.

Display the actual output, output current, output voltage and

H3 : Combined mode 3.

other monitoring variables.

H4 : Combined mode 4.

: Use < or > to switch monitor screen(refer to

FIRE : Fire mode.

2.1.1 Display one group

H5 : Combined mode 5.

: Use READ, <, > and WRITE to change the

RETE: The second instruction takes effect.

monitor items of "output voltage" screen(refer to 2.1.1 Display

(3) Time

one group).

The time function of PU301C is closed by default. Start time

(2) Operation mode

before using the function. (Start time, please refer to 3.2.9 (3)

Display the current operation mode.

"Time start"; Set time, please refer to 3.2.9(4)"Time setting").

OPND : External mode.

(4) PLC mode

PU : PU mode.

When the PLC function of the inverter is in the running state,

JOG : JOG mode.

"PLC" will be displayed in the lower left corner of the monitoring

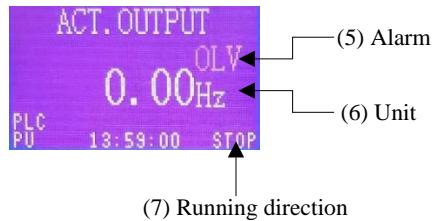
CU : Communication mode.

screen, indicating that the inverter is currently in the PLC

H1 : Combined mode 1.

running state.

2 / FUNCTIONS



(5) Alarm

Alarm indicates that the inverter current state is in abnormality.

Please refer to the SA3 User Manual.

OL : Inverter overcurrent.

OLV : Inverter overvoltage.

LV : Inverter under voltage.

FIRE: The inverter enters fire mode.

FWD : The inverter is in forward rotation.

REV : The inverter is in reverse rotation.

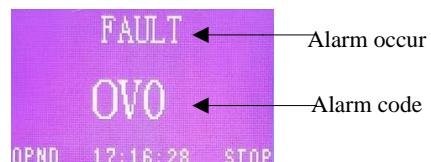
STOP : The inverter stops.

(8) Abnormal alarm display

When the abnormal alarm occurs, the operator will display the abnormal alarm. For detailed description of the abnormal alarm, please refer to the instruction manual of the inverter.

(6) Unit

Display the unit of the main monitor.



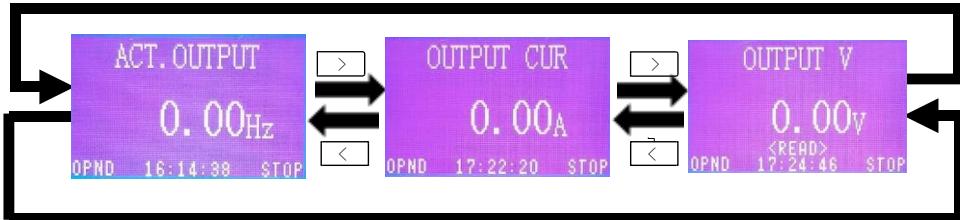
(7) Running direction

Display the inverter current running direction

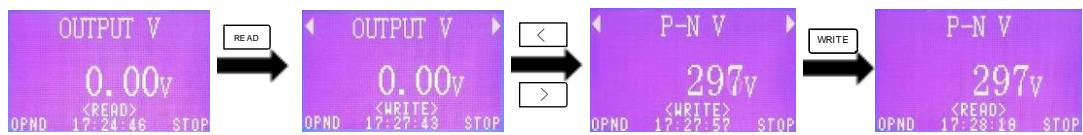
2 / FUNCTIONS

2.1.2 Display one group

Display one group, means each screen only displays the monitor of one item, and the whole monitor mode can display the monitor of three items. Switch the monitor screens through Right and Left button. As the figure shows:



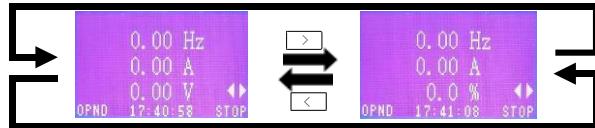
The third monitor screen is “output voltage” monitor by default, in which can change different items to monitor. As the figure shows:



2 / FUNCTIONS

2.1.3 Display three groups

Display three groups, means monitor screen displays the monitor of three items at the same time. Switch the monitor on the third line through Right and Left button to monitor different items. As the figure shows:



2 / FUNCTIONS

2.2 Frequency Setting

Frequency setting method 1

1	Press to switch to the Target Setting screen.	
2	Press or to switch to the position of the desired target value	
3	Press or or to set target	
4	Press to target setting completed.	

Frequency setting method 2

1	Press to switch to frequency setting screen.	
2	Press or or to set the size of the target.	
3	Press to target setting completed.	

2 / FUNCTIONS

2.3 Parameter Setting

1	Press MODE to switch to parameter setting screen.		4	Press ^ or ▼ or to set the parameter value.	
2	Press ^ or ▼ or to set the parameter number.		5	Press < or > , then press ^ or ▼ or to set parameter value.	
	Press < or > , then press ^ or ▼ or to set the parameter number			Press WRITE to finish parameter setting.	
3	Press READ to enter into parameter value display screen.				

2 / FUNCTIONS

2.4 Operation Mode

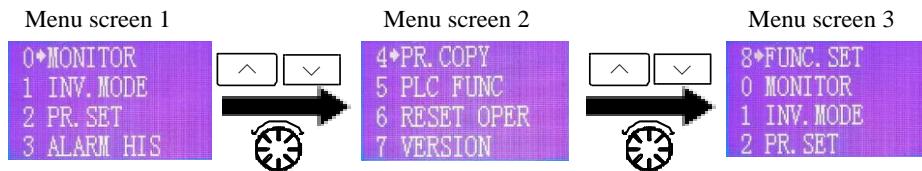


1. In PU mode, the button-left corner of the screen displays "PU".
2. In external mode, the button-left corner of the screen displays "OPND".
3. In JOG mode, the button-left corner of the screen displays "JOG".
4. In communication mode, the button-left corner of the screen displays "CU".
5. In combined mode 1, the button-left corner of the screen displays "H1".
6. In combined mode 2, the button-left corner of the screen displays "H2".
7. In combined mode 3, the button-left corner of the screen displays "H3".
8. In combined mode 4, the button-left corner of the screen displays "H4".
9. In combined mode 5, the button-left corner of the screen displays "H5".
10. The second command right to take effect screen shows "Rete" in the lower left corner.
11. "Fire" is displayed in the lower left corner of the FIRE mode screen.

3 / FUNCTION MENU

3.1 Overview of Main Menu

Press FUNC button to enter into the main menu. Multiple functions can be set through the main menu.

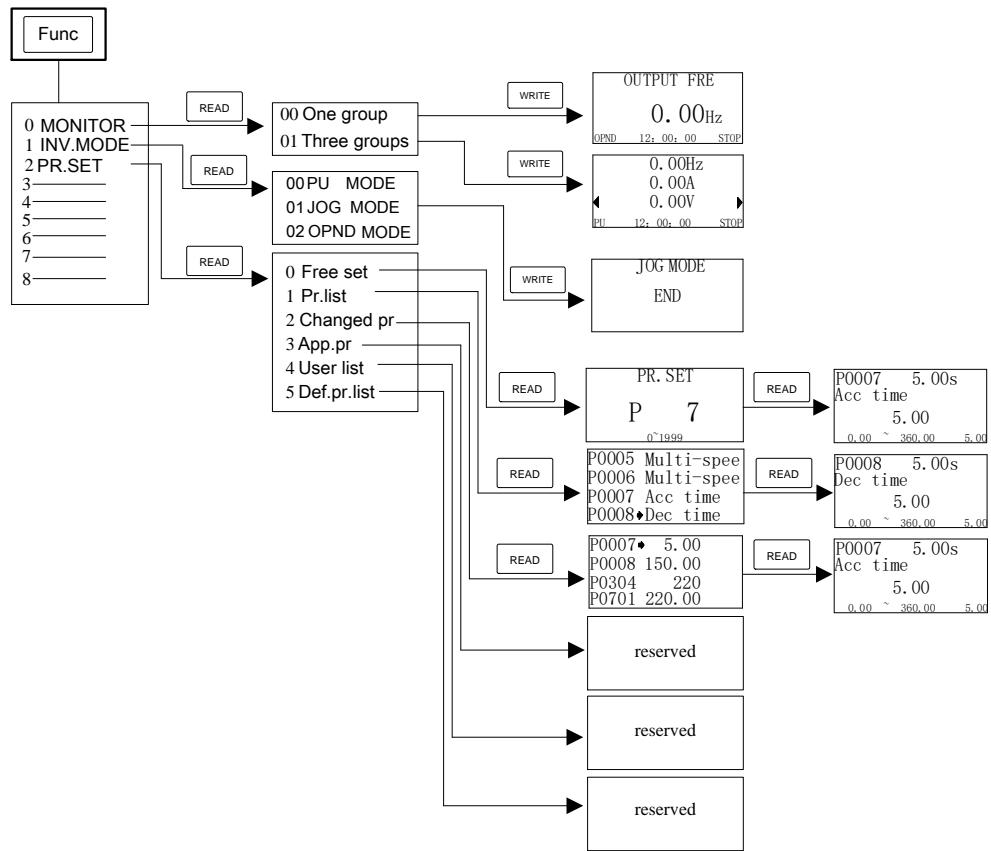


3.1.1 Menu options

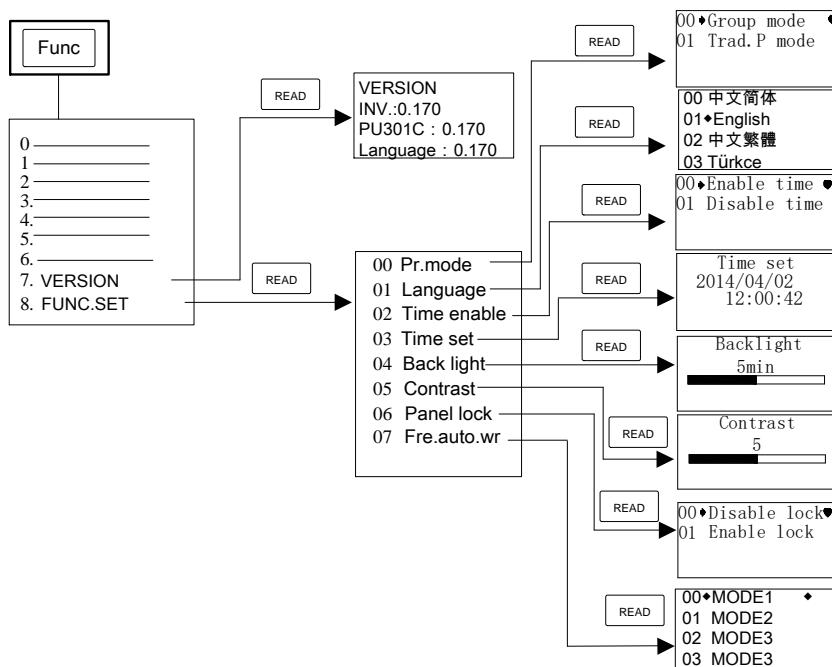
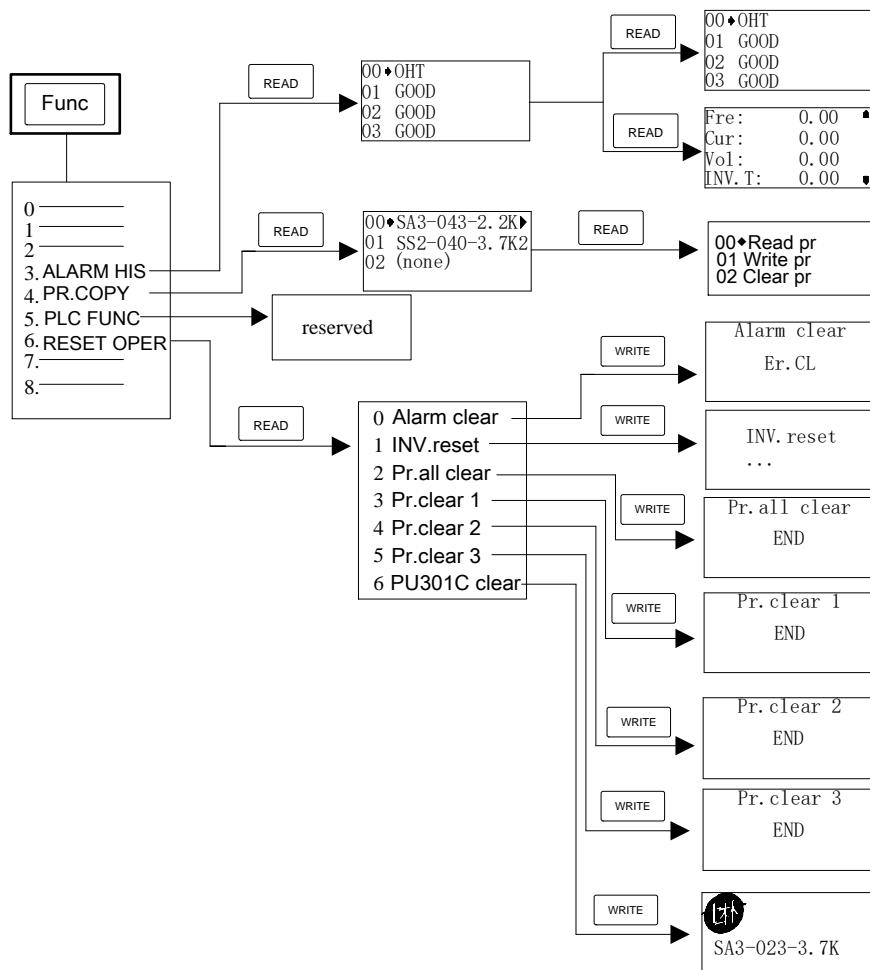
Menu	Description	Reference
MONITOR	It is used to select monitor modes of different styles.	
INV.MODE	Set external mode, PU mode and JOG mode.	
PR.SET	Multiple operations can be made on parameters.	
ALARM HIS	Check the happened alarm and the relative information.	
PR.COPY	Copy and paste the parameters.	
PLC	Reserved.	
RESET OPER	Operate multiple reset functions.	
VERSION	Check the PU301C version and the inverter version.	
FUNC.SET	Set the multiple functions of PU301C.	

3 / FUNCTION MENU

3.1.2 Function menu transition



3 / FUNCTION MENU



3 / FUNCTION MENU

3.2 Operation Procedures for Functions

3.2.1 Monitor setting

In "MONITOR", you can set the display mode of monitor screen.

1	Press FUNC to enter into main menu.	
2	Press ▲ or ▼ or ○ to move the cursor to "0 MONITOR".	
3	Press READ to enter into MONITOR list.	
4	Press ▲ or ▼ or ○ to move the cursor to the desired item.	
5	Press WRITE to display the selected monitor screen.	

3.2.2 Operation mode

You can set PU mode, JOG mode and OPND mode in "INV.MODE".

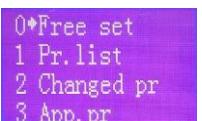
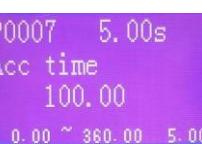
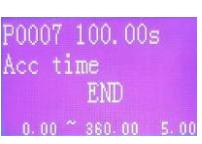
1	Press FUNC to enter into main menu.	
2	Press ▲ or ▼ or ○ to move the cursor to "1 INV.MODE".	
3	Press READ to enter into operation mode list.	
4	Press ▲ or ▼ or ○ to move the cursor to the desired item.	
5	Press WRITE to finish operation mode setting.	

3.2.3 Parameter setting

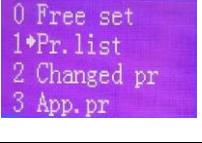
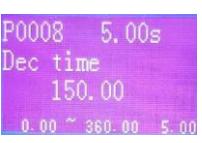
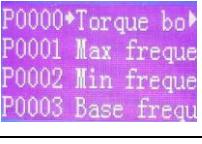
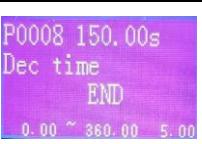
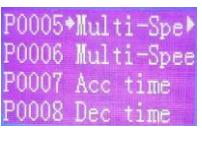
	Display	Description
1	Free set	You can free read and write the parameter setting.
2	Pr. list	Displays the parameter list. You can select the parameter from the list to read and write the parameter setting.
3	Changed pr	Displays the parameter list in which the parameter value is different from the factory value. You can select the parameter from the list to read and write the parameter setting.
4	App.pr	Reserved
5	User list	Reserved
6	Factory parameter	Reserved

3 / FUNCTION MENU

(1) Free setting

1	Press FUNC to enter into main menu.			Press < or > , then press ^ or ▼ or OK to set parameter number.	
2	Press ^ or ▼ or OK to move the cursor to "2 PR.SET".				
3	Press READ to enter into parameter setting list.				
4	Press ^ or ▼ or OK to move the cursor to "0 Free set".				
5	Press READ to enter into free setting list.			Press < or > , then press ^ or ▼ or OK to set parameter value.	
6	Press ^ or ▼ or OK to set parameter number.				
7				Press READ to enter into parameter value display screen.	
8				Press ^ or ▼ or OK to set parameter value.	
9				Press WRITE to finish parameter value setting.	

(2) Parameter list

1	Follow 1~3 steps of "Free setting" to enter into parameter setting.		5	Press READ to enter into the selected parameter.	
2	Press ^ or ▼ or OK to move the cursor to "1 Pr.list".		6	Press ^ or ▼ or OK and < or > to change the parameter value.	
3	Press READ to enter into parameter list.		7	Press WRITE to finish parameter value setting.	
4	Press ^ or ▼ or OK to move the cursor to the setting parameter.				

3 / FUNCTION MENU

(3) Parameter changed

The parameter number of which the value is different from the factory value will be displayed in list.

1	Follow 1~3 steps of "Free setting" to enter into parameter setting.	0*Free set 1 Pr.list 2 Changed pr 3 App.pr	5	Press READ to enter into the selected parameter.	P0007 5.00s Acc time 5.00 0.00 ~ 360.00 5.00
2	Press ^ or ▼ or ◀ to move the cursor to "2 Changed pr".	0 Free set 1 Pr.list 2*Changed pr 3 App.pr	6	Press ^ or ▼ or ◀ and ▶ to change the parameter value.	P0007 5.00s Acc time 100.00 0.00 ~ 360.00 5.00
3	Press READ to enter into changed parameter list.		7	Press WRITE to finish parameter value setting.	P0007 100.00s Acc time END 0.00 ~ 360.00 5.00
4	Press ^ or ▼ or ◀ to move the cursor to the setting parameter.	P0007* 5.01 P0008 150.00 P0077 99999 P0079 1			

(4) Application parameter

Reserved.

(5) User list

Reserved.

3 / FUNCTION MENU

3.2.4 Alarm history

Shows the history of past twelve alarms. You can check the relative information on each alarm.

1	Press FUNC to enter into main menu.	0 MONITOR 1 INV. MODE 2 PR. SET 3 ALARM HIS	5	Fre.: 0.00 ↑ Curr.: 0.00 Vol.: 0.00 INV.T: 0.00 ↓
2	Press ^ or ▼ or ◀▶ to move the cursor to "3 ALARM HIS".	0 MONITOR 1 INV. MODE 2 PR. SET 3 ALARM HIS		INV.T: 0.00 ↑ PN vol: 322 Oper.tm: 0 State: 0 ↓
3	Press READ to enter into alarm history list.	00*OHT		State: 0 ↑ Date: 14/04/02 Time: 12-00-00 Fre.: 0.00 ↓
4	Press ^ or ▼ or ◀▶ to move the cursor to the target alarm.	01 GOOD 02 GOOD 03 GOOD		

3.2.5 Parameter copy

(1) Read parameter

Through "Read pr", you can copy the parameter setting and store it into PU301C. Also, you can find the motor model and the stored date of the parameter. There are three parts in PU301C to store the read parameter value. Parameter copy cannot be carried out under the inverter operation.

1	Press FUNC to enter into the main menu.	0 MONITOR 1 INV. MODE 2 PR. SET 3 ALARM HIS	5	Press READ to enter into the next menu.
2	Press ^ or ▼ or ◀▶ to move the cursor to "4 PR COPY".	1 INV. MODE 2 PR. SET 3 ALARM HIS 4*PR. COPY	6	Press ^ or ▼ or ◀▶ to move the cursor to "00 Read pr".
3	Press READ to enter into the changed parameter list.	00*(none) 01 (none) 02 (none)	7	Press WRITE to read parameter.
4	Press ^ or ▼ or ◀▶ to move the cursor to the setting parameter.			Read pr 100% END

3 / FUNCTION MENU

(2) Write parameter

Write the parameter value stored in PU301C into the inverter. The parameter can be correctly written only in the same series and the same inverter model. Parameter copy cannot be carried out under the inverter operation or communication mode.

1	Follow the 1~5 steps of "Read parameter".	00*Read pr 01 Write pr 02 Clear pr
2	Press  or  or  to move the cursor to "01 Write pr".	00 Read pr 01*Write pr 02 Clear pr
3	Press  to write parameter.	Write pr 100% END

(3) Clear parameters

Erase and clear a set of parameter values stored in PU301C.

1	Same as reading parameters 1~5 steps.	00*Read pr 01 Write pr 02 Clear pr
2	Press  or  or  to point the cursor to the clear parameter.	00 Read pr 01 Write pr 02*Clear pr
3	Press  to clear parameters.	Clear pr END

3.2.6 The PLC function

Reserved

3 / FUNCTION MENU

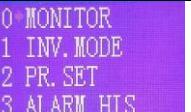
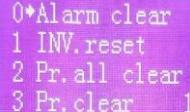
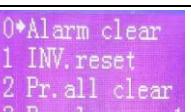
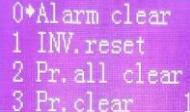
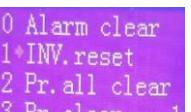
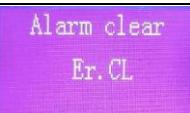
3.2.7 Reset operation

(1) Alarm clear

Clear all alarm history and the relative information, as
with parameter 00-02=1 (P.996).

(2) Inverter reset

Resets the inverter , operating with parameter ,
00-02=2 (P.997)

1	Press FUNC to enter into the main menu.		1	Press FUNC to enter into the main menu.	
2	Press ^ or ▼ or ◀ to move the cursor to “6 PR COPY”.		2	Press ^ or ▼ or ◀ to move the cursor to “6 RESET OPER”.	
3	Press READ to enter into reset operation list.		3	Press READ to enter into reset operation list.	
4	Press ^ or ▼ or ◀ to move the cursor to “0 Alarm clear”.		4	Press ^ or ▼ or ◀ to move the cursor to “1 INV reset”.	
5	Press WRITE to clear alarms.		5	Press WRITE to reset inverter.	

3 / FUNCTION MENU

(3) Parameter reset

Parameter Restore factory Settings, same as parameter 00-02=3 (P.998)

1	Press FUNC to enter into the main menu.	0 MONITOR 1 INV. MODE 2 PR. SET 3 ALARM HIS
2	Press ^ or ▼ or ◀ to move the cursor to "5 RESET OPER".	3 ALARM HIS 4 PR. COPY 5 PLC FUNC 6*RESET OPER
3	Press READ to enter into reset operation list.	0*Alarm clear 1 INV.reset 2 Pr.all clear 3 Pr.clear 1
4	Press ^ or ▼ or ◀ to move the cursor to "2 Pr.all clear".	0 Alarm clear 1 INV.reset 2*Pr.all clear 3 Pr.clear 1
5	Press WRITE to reset parameter.	Pr.all clear END

(4) Parameter clear 1

Operates with the parameter 00-02=4 (P.999 = 1)

1	Press FUNC to enter into the main menu.	0 MONITOR 1 INV. MODE 2 PR. SET 3 ALARM HIS
2	Press ^ or ▼ or ◀ to move the cursor to "5 RESET OPER".	3 ALARM HIS 4 PR. COPY 5 PLC FUNC 6*RESET OPER
3	Press READ to enter into reset operation list.	0*Alarm clear 1 INV.reset 2 Pr.all clear 3 Pr.clear 1
4	Press ^ or ▼ or ◀ to move the cursor to "3 Pr.clear 1".	0 Alarm clear 1 INV.reset 2 Pr.all clear 3*Pr.clear 1
5	Press WRITE to clear parameter 1.	Pr.clear 1 END

(5) Parameter clear 2

Operates with the parameter 00-02=5 (P.999 = 2)

1	Press FUNC to enter into the main menu.	0 MONITOR 1 INV. MODE 2 PR. SET 3 ALARM HIS
2	Press ^ or ▼ or ◀ to move the cursor to "5 RESET OPER".	3 ALARM HIS 4 PR. COPY 5 PLC FUNC 6*RESET OPER
3	Press READ to enter into reset operation list.	0*Alarm clear 1 INV.reset 2 Pr.all clear 3 Pr.clear 1
4	Press ^ or ▼ or ◀ to move the cursor to "4 Pr.clear 2".	1 INV.reset 2 Pr.all clear 3 Pr.clear 1 4*Pr.clear 2
5	Press WRITE to clear parameter 2.	Pr.clear 2 END

(6) Parameter clear 3

Operates with the parameter 00-02=6 (P.999 = 3)

1	Press FUNC to enter into the main menu.	0 MONITOR 1 INV. MODE 2 PR. SET 3 ALARM HIS
2	Press ^ or ▼ or ◀ to move the cursor to "5 RESET OPER".	3 ALARM HIS 4 PR. COPY 5 PLC FUNC 6*RESET OPER
3	Press READ to enter into reset operation list.	0*Alarm clear 1 INV.reset 2 Pr.all clear 3 Pr.clear 1
4	Press ^ or ▼ or ◀ to move the cursor to "5 Pr.clear 3".	2 Pr.all clear 3 Pr.clear 1 4 Pr.clear 2 5*Pr.clear 3
5	Press WRITE to clear parameter 3.	Pr.clear 3 END

3 / FUNCTION MENU

(7) PU301C clear

Set PU301C ontology to restore factory value

1	Press FUNC to enter into the main menu.	0 MONITOR 1 INV. MODE 2 PR. SET 3 ALARM HIS
2	Press ^ or ▼ or ⌚ to move the cursor to "5 RESET OPER".	3 ALARM HIS 4 PR. COPY 5 PLC FUNC 6*RESET OPER

3	Press READ to enter into reset operation list.	0*Alarm clear 1 INV.reset 2 Pr.all clear 3 Pr.clear 1
4	Press ^ or ▼ or ⌚ to move the cursor to "6 PU301C clear".	3 Pr.clear 1 4 Pr.clear 2 5 Pr.clear 3 6*PU301C clear
5	Press WRITE to clear PU301C.	 SA3-023-2.2K

3.2.8 Firmware version

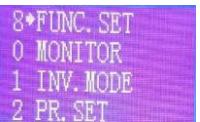
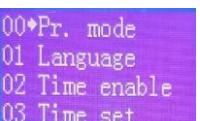
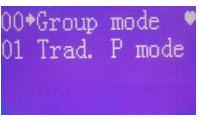
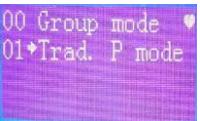
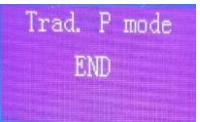
1	Press FUNC to enter into the main menu.	0*MONITOR 1 INV. MODE 2 PR. SET 3 ALARM HIS
2	Press ^ or ▼ or ⌚ to move the cursor to "7 VERSION".	4 PR. COPY 5 PLC FUNC 6 RESET OPER 7*VERSION
3	Press READ to enter into the firmware version.	VERSION INV.: 0.180 PU301C: 0.170 Language: 0.170

3 / FUNCTION MENU

3.2.9 Function setting

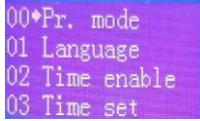
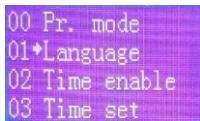
(1) Parameter mode

PU301C can display two parameter modes: Group mode and traditional P mode.

1	Press FUNC to enter into the main menu.	
2	Press ^ or ▼ or ◀▶ to move the cursor to "8 FUNC.SET".	
3	Press READ to enter into function setting list.	
4	Press ^ or ▼ or ◀▶ to move the cursor to "00 Pr.mode".	
5	Press READ to enter into parameter mode list.	
6	Press ^ or ▼ or ◀▶ to move the cursor to the target.	
7	Press WRITE to finish setting.	

(2) Language selection

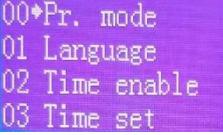
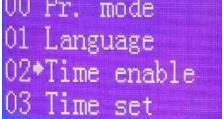
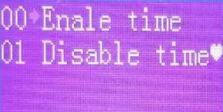
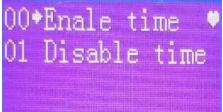
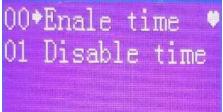
PU301C supports simplified Chinese, traditional Chinese, English, Russian, Turkish five text forms of display.

1	Follow the 1~3 steps of "Parameter mode".	
2	Press ^ or ▼ or ◀▶ to move the cursor to "01 LANGUAGE".	
3	Press READ to enter into language selection list.	
4	Press ^ or ▼ or ◀▶ to select the language.	
5	Press WRITE to finish setting.	

3 / FUNCTION MENU

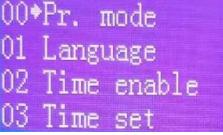
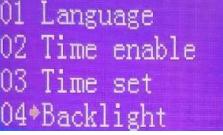
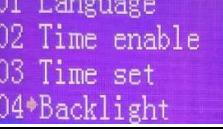
(3) Time enable

Decides the time function enable or not.

1	Follow the 1~3 steps of "Parameter mode".	
2	Press  or  or  to move the cursor to the "02 Time enable".	
3	Press  to enter into time enable list.	
4	Press  or  or  to move the cursor to the target.	
5	Press  to finish setting.	

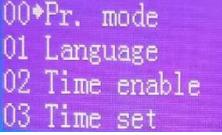
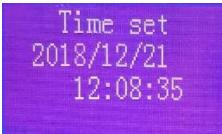
(5) Backlight setting

Sets the closed time of PU301C backlight in no operation. When the backlight time setting is 0min, the backlight will not go off.

1	Follow the 1~3 steps of "Parameter mode".	
2	Press  or  or  to move the cursor to "04 Backlight".	
3	Press  to enter into backlight setting.	
4	Press  or  or  to adjust backlight setting.	
5	Press  to finish setting.	

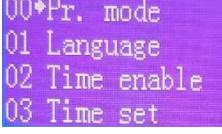
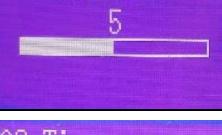
(4) Time setting

Sets the time after time enable.

1	Follow the 1~3 steps of "Parameter mode".	
2	Press  or  or  to move the cursor to the "03 Time set".	
3	Press  to enter into time set list.	
4	Press  or  or  to move the cursor to the target.	
5	Press  to finish setting.	

(6) Contrast adjustment

Sets the contrast of PU301C screen.

1	Follow the 1~3 steps of "Parameter mode".	
2	Press  or  or  to move the cursor to "05 Contrast".	
3	Press  to enter into contrast adjustment.	
4	Press  or  or  to adjust contrast.	
5	Press  to finish setting.	

3 / FUNCTION MENU

(7) Panel lock

When lock is enable, the screen will be automatic locked and skip to the monitor mode if there is no operation on PU301C within one minute. It will show the unlocking prompt when operating. If no setting, the password is 0 by default. If the password is 0, the prompt for unlocking method is "Press ESC for 3 seconds". When the password is non-zero, the prompt for unlocking method is: "_____".

1	Follow the1~3 steps of "Parameter mode".	00*Pr. mode 01 Language 02 Time enable 03 Time set
2	Press or or to move the cursor to "06 Panel lock".	04 Backlight 05 Contrast 06*Panel lock 07 Fre. auto.wr
3	Press to enter into panel lock list.	00*Disable lock 01 Enable lock
4	Press or or to select "01 Enable lock".	00 Disable lock 01*Enable lock
5	Press to set the password.	Password set -----
6	Press to finish setting.	04 Backlight 05 Contrast 06*Panel lock 07 Fre. auto.wr

(8) Frequency auto-write

In the mode of PU panel given target frequency, the target frequency can be changed and takes effect at the same time.

In the mode1, Frequency auto-write function is invalid.

In the mode2, the target frequency will be written into the inverter RAM once in 0.5 seconds, and the target frequency will be written into the inverter ROM once in 10 seconds.

In the mode3, the target frequency will be written into the inverter RAM once in 0.5 seconds, and the target frequency will be written into the inverter ROM once in 30 seconds.

In mode 4, the target frequency is written to the RAM of the primary frequency inverter in 0.5 seconds, and the target frequency is not written to ROM.

1	Follow the1~3 steps of "Parameter mode".	00*Pr. mode 01 Language 02 Time enable 03 Time set
2	Press or or to move the cursor to "08".	04 Backlight 05 Contrast 06 Panel lock 07*Fre. auto.wr
3	Press to enter into frequency auto-write list.	00*Model 01 Mode2 02 Mode3 03 Mode4
4	Press or or to move the cursor to the target.	00*Model 01 Mode2 02 Mode3 03 Mode4
5	Press to finish setting.	00*Model 01 Mode2 02 Mode3 03 Mode4